

# TRIAL TOOL REPORT



This report MUST be completed & approved by BIG KAISER engineering dept. before any return.

## TRIAL TOOL INFORMATION

DATE: \_\_\_\_\_  
ENGINEER SIGN OFF # \_\_\_\_\_ RGA #: \_\_\_\_\_  
DISTRIBUTOR: \_\_\_\_\_ END USER: \_\_\_\_\_  
PO # OR INVOICE #: \_\_\_\_\_ CONTACT: \_\_\_\_\_

## TRIAL TOOL TEST INFORMATION (Please Attach Copy of BIG KAISER Invoice)

DISTRIBUTOR REPRESENTATIVE PRESENT: \_\_\_\_\_  
BIG KAISER PERSONNEL PRESENT: \_\_\_\_\_  
WORKPIECE MATERIAL: \_\_\_\_\_ STOCK ALLOWANCE: \_\_\_\_\_ HARDNESS: \_\_\_\_\_  
MACHINE MAKE: \_\_\_\_\_ MACHINE MODEL: \_\_\_\_\_  
AGE/CONDITION: \_\_\_\_\_ SPINDLE TYPE/SIZE: \_\_\_\_\_ VERTICAL \_\_\_\_\_ HORIZ \_\_\_\_\_  
COOLANT: THROUGH FLOOD TYPE (i.e.: Semi-Synthetic): \_\_\_\_\_ PRESSURE: \_\_\_\_\_  
SPEED: S.F.M \_\_\_\_\_ FEED: I.P.R. \_\_\_\_\_  
R.P.M \_\_\_\_\_ I.P.M. \_\_\_\_\_  
CHIP FORMATION: "C" S STRINGS FIXTURE/WORKPIECE STABILITY: \_\_\_\_\_  
CHIP EVACUATION: EXCELLENT GOOD Rate 1 – 10 (10 = Excellent, 1 = Unsatisfactory)  
POOR NONE

### *For Carbide Drill Test Only*

METHOD OF TOOL HOLDER: COLLET CHUCK HYDRAULIC CHUCK END MILL HOLDER OTHER  
RUNOUT: \_\_\_\_\_  
DISPOSITION: CUST. TO KEEP TOOLS CUST. TO RETURN TOOLS FURTHER TESTING REQ.

## TRIAL TOOL RESULTS: