

# BIG KAISER



**HIGH PERFORMANCE TOOLING SOLUTIONS**  
Tool Holder Starter Kits



**BCV40 Starter Kit Contents**

**End Mill Holders & Shell Mill Holder**

Qty.	Catalog Number	Description
1	<b>BCV40-EM.625-3</b>	End Mill Holder - 5/8"
1	<b>BCV40-EM.750-3</b>	End Mill Holder - 3/4"
1	<b>BCV40-EM1.000-3</b>	End Mill Holder - 1"
1	<b>BCV40-SMC1.000-2</b>	Shell Mill Holder - 1"

**Collet Chucks, Milling Chuck & Indexable End Mill**

Qty.	Catalog Number	Description
2	<b>BCV40-MEGA16N-2.5</b>	Collet Chuck - 16mm Capacity
2	<b>BCV40-MEGA16N-5</b>	
1	<b>SNBC16</b>	Collet Set
2	<b>BCV40-MEGA13E-3</b>	End Mill Collet Chuck
5	<b>MEC13</b>	Collet Set - 1/8"-1/2"
1	<b>BCV40-HMC1.000S-3.5</b>	Milling Chuck - 1"
1	<b>C1.000</b>	Collet Set - 3/8", 1/2", 5/8" & 3/4"
1	<b>BCV40-FCM1.000-3</b>	Fullcut Mill - 1"

**Inserts & Wrenches**

Qty.	Catalog Number	Description
1	<b>MGR42L</b>	Mega Wrench
1	<b>FK58-62L</b>	Wrench
10	<b>ARG250904-ACP300</b>	Insert - Steel (1" FCM)

**BCV50 Starter Kit Contents**

**End Mill Holders & Shell Mill Holders**

Qty.	Catalog Number	Description
1	<b>BCV50-EM.625-4.5</b>	End Mill Holder - 5/8"
1	<b>BCV50-EM.750-4.5</b>	End Mill Holder - 3/4"
1	<b>BCV50-EM1.000-4.5</b>	End Mill Holder - 1"
1	<b>BCV50-SMC1.500-2</b>	Shell Mill Holder - 1 1/2"

**Collet Chucks & Milling Chucks**

Qty.	Catalog Number	Description
2	<b>BCV50-MEGA16N-3.5</b>	Collet Chuck - 16mm Capacity
2	<b>BCV50-MEGA16N-5</b>	
1	<b>SNBC16</b>	Collet Set - 10 pc.
2	<b>BCV50-MEGA13E-4</b>	End Mill Collet Chuck
5	<b>MEC13</b>	Collet Set - 1/8"-1/2"
1	<b>BCV50-HMC1.250-4</b>	Milling Chuck - 1 1/4"
1	<b>C1.250</b>	Collet Set - 1/2", 5/8", 3/4" & 1"

**Wrenches**

Qty.	Catalog Number	Description
1	<b>MGR42L</b>	Mega Wrench
1	<b>FK80-90</b>	Wrench



**BBT30 Starter Kit Contents**

**End Mill Holders & Shell Mill Holder**

Qty.	Catalog Number	Description
1	<b>BBT30-EM.500-2.5</b>	End Mill Holder - 1/2"
1	<b>BBT30-EM.625-2.5</b>	End Mill Holder - 5/8"
1	<b>BBT30-EM.750-3</b>	End Mill Holder - 3/4"
1	<b>BBT30-SMC1.000-2</b>	Shell Mill Holder - 1"

**Collet Chucks, Milling Chuck & Indexable End Mill**

Qty.	Catalog Number	Description
2	<b>BBT30-MEGA16N-60</b>	Collet Chuck - 16mm Capacity
2	<b>BBT30-MEGA16N-105</b>	
1	<b>SNBC16</b>	Collet Set
2	<b>BBT30-MEGA13E-50</b>	End Mill Collet Chuck
5	<b>MEC13</b>	Collet Set - 1/8"-1/2"
1	<b>BBT30-MEGA.750DS-2.5</b>	Milling Chuck - 3/4"
1	<b>C.750</b>	Collet Set - 1/4", 3/8", 1/2" & 5/8"
1	<b>BBT30-FCM.750-2.5</b>	Fullcut Mill - 3/4"

**Inserts & Wrenches**

Qty.	Catalog Number	Description
1	<b>MGR42L</b>	Mega Wrench
1	<b>MGR50L</b>	Mega Wrench
10	<b>ARG200904-ACP300</b>	Insert - Steel (3/4" FCM)

**BBT40 Starter Kit Contents**

**End Mill Holders & Shell Mill Holder**

Qty.	Catalog Number	Description
1	<b>BBT40-EM.625-3</b>	End Mill Holder - 5/8"
1	<b>BBT40-EM.750-3</b>	End Mill Holder - 3/4"
1	<b>BBT40-EM1.000-4</b>	End Mill Holder - 1"
1	<b>BBT40-SMC1.000-2</b>	Shell Mill Holder - 1"

**Collet Chucks, Milling Chuck & Indexable End Mill**

Qty.	Catalog Number	Description
2	<b>BBT40-MEGA16N-60</b>	Collet Chuck - 16mm Capacity
2	<b>BBT40-MEGA16N-120</b>	
1	<b>SNBC16</b>	Collet Set
2	<b>BBT40-MEGA13E-75</b>	End Mill Collet Chuck
5	<b>MEC13</b>	Collet Set - 1/8"-1/2"
1	<b>BBT40-HMC1.000S-3.5</b>	Milling Chuck - 1"
1	<b>C1.000</b>	Collet Set - 3/8", 1/2", 5/8" & 3/4"
1	<b>BBT40-FCM25093-85</b>	Fullcut Mill - 25mm

**Inserts & Wrenches**

Qty.	Catalog Number	Description
1	<b>MGR42L</b>	Mega Wrench
1	<b>FK58-62L</b>	Wrench
10	<b>ARG250904-ACP300</b>	Insert - Steel (1" FCM)



**HSK-A63 Starter Kit Contents**

**Shell Mill Holder**

Qty.	Catalog Number	Description
1	<b>HSK-A63-FMH25.4-70-60</b>	Shell Mill Holder - 1"

**Collet Chucks, Milling Chuck & Indexable End Mill**

Qty.	Catalog Number	Description
2	<b>HSK-A63-MEGA16N-90</b>	Collet Chuck - 16mm Capacity
2	<b>HSK-A63-MEGA16N-165</b>	
1	<b>SNBC16</b>	Collet Set
2	<b>HSK-A63-MEGA13E-90</b>	End Mill Collet Chuck
5	<b>MEC13</b>	Collet Set - 1/8"-1/2"
1	<b>HSK-A63-MEGA1.000DS-4A</b>	Milling Chuck - 1"
1	<b>C1.000</b>	Collet Set - 3/8", 1/2", 5/8" & 3/4"
1	<b>HSK-A63-FCM25093-85</b>	Fullcut Mill - 25mm

**Inserts & Wrenches**

Qty.	Catalog Number	Description
1	<b>MGR42L</b>	Mega Wrench
1	<b>MGR62L</b>	Mega Wrench
10	<b>ARG250904-ACP300</b>	Insert - Steel (1" FCM)

**HSK-A100 Starter Kit Contents**

**Shell Mill Holder**

Qty.	Catalog Number	Description
1	<b>HSK-A100-FMH31.75-76-90</b>	Shell Mill Holder - 1 1/4"

**Collet Chucks & Milling Chuck**

Qty.	Catalog Number	Description
2	<b>HSK-A100-MEGA16N-90</b>	Collet Chuck - 16mm Capacity
2	<b>HSK-A100-MEGA16N-165</b>	
1	<b>SNBC16</b>	Collet Set
2	<b>HSK-A100-MEGA13E-105</b>	End Mill Collet Chuck
5	<b>MEC13</b>	Collet Set - 1/8"-1/2"
1	<b>HSK-A100-MEGA1.250DS-4.5</b>	Milling Chuck - 1 1/4"
1	<b>C1.250</b>	Collet Set - 1/2", 5/8", 3/4" & 1"

**Wrenches**

Qty.	Catalog Number	Description
1	<b>MGR42L</b>	Mega Wrench
1	<b>MGR62L</b>	Mega Wrench



**BIG CAPTO C5 Starter Kit Contents**

**Turning Tools**

Qty.	Catalog Number	Description
1	<b>C5-S50-40</b>	Basic Holder - Type S
1	<b>S50-DCLNN-00050-12</b>	Cartridge CN43 - Type S
1	<b>C5-F50-25</b>	Basic Holder - Type F
1	<b>F50-DDJNR-35035-15</b>	Cartridge - Type F
1	<b>C5-180-BH20L-2590</b>	Square Tool Holder - 20mm
1	<b>C5-BSL32-110</b>	Boring Bar Holder - 32mm

**Collet Chucks, Milling Chuck, Shell Mill Holder & Indexable End Mill**

Qty.	Catalog Number	Description
2	<b>C5-MEGA16N-60</b>	Collet Chuck - 16mm Capacity
2	<b>C5-MEGA16N-90</b>	
1	<b>SNBC16</b>	Collet Set
2	<b>C5-MEGA13E-75</b>	End Mill Collet Chuck
5	<b>MEC13</b>	Collet Set - 1/8"-1/2"
1	<b>C5-MEGA20DS-75</b>	Milling Chuck - 20mm
1	<b>C20</b>	Collet Set - 10mm, 12mm, 14mm & 16mm
1	<b>C5-FCM20093-65</b>	Fullcut Mill - 20mm
1	<b>C5-FMA25.4-40</b>	Shell Mill Holder - 1"

**Inserts & Wrenches**

Qty.	Catalog Number	Description
1	<b>MGR42L</b>	Mega Wrench
1	<b>MGR55L</b>	Mega Wrench
10	<b>ARG200904-ACP300</b>	Insert - Steel (20mm FCM)



**BIG CAPTO C6 Starter Kit Contents**

**Turning Tools**

Qty.	Catalog Number	Description
1	<b>C6-S50-45</b>	Basic Holder - Type S
1	<b>S50-DCLNN-00050-12</b>	Cartridge CN43 - Type S
1	<b>C6-F63-75</b>	Basic Holder - Type F
1	<b>F63-DDJNR-45055-15</b>	Cartridge - Type F
1	<b>C6-180-BH1.000L-4.375</b>	Square Tool Holder - 1"
1	<b>C6-BSL1.500-5</b>	Boring Bar Holder - 1 1/2"
6	<b>BSL1.500</b>	Reduction Sleeve

**Collet Chucks, Milling Chuck, Shell Mill Holder & Indexable End Mill**

Qty.	Catalog Number	Description
2	<b>C6-MEGA16N-65</b>	Collet Chuck - 16mm Capacity
2	<b>C6-MEGA16N-135</b>	
1	<b>SNBC16</b>	Collet Set
2	<b>C6-MEGA13E-65</b>	End Mill Collet Chuck
5	<b>MEC13</b>	Collet Set - 1/8"-1/2"
1	<b>C6-MEGA1.000DS-3.5A</b>	Milling Chuck - 1"
1	<b>C1.000</b>	Collet Set - 3/8", 1/2", 5/8" & 3/4"
1	<b>C6-FCM1.000-4</b>	Fullcut Mill - 1"
1	<b>C6-SM1.000-2</b>	Shell Mill Holder - 1"

**Inserts & Wrenches**

Qty.	Catalog Number	Description
1	<b>MGR42L</b>	Mega Wrench
1	<b>MGR62L</b>	Mega Wrench
10	<b>ARG250904-ACP300</b>	Insert - Steel (1" FCM)

**BIG CAPTO C8 Starter Kit Contents**

**Turning Tools**

Qty.	Catalog Number	Description
1	<b>C8-S63-90</b>	Basic Holder - Type S
1	<b>S63-DCLNN-00060-19</b>	Cartridge CN43 - Type S
1	<b>C8-F63-100</b>	Basic Holder - Type F
1	<b>F63-DDJNR-45055-15</b>	Cartridge - Type F
1	<b>C8-180-BH32L-40125</b>	Square Tool Holder - 32mm
1	<b>C8-BSL40-130</b>	Boring Bar Holder - 40mm

**Collet Chucks, Milling Chuck & Shell Mill Holder**

Qty.	Catalog Number	Description
2	<b>C8-MEGA16N-90</b>	Collet Chuck - 16mm Capacity
2	<b>C8-MEGA16N-165</b>	
1	<b>SNBC16</b>	Collet Set
2	<b>C8-MEGA13E-120</b>	End Mill Collet Chuck
5	<b>MEC13</b>	Collet Set - 1/8"-1/2"
1	<b>C8-MEGA1.250DS-3.5</b>	Milling Chuck - 1 1/4"
1	<b>C1.250</b>	Collet Set - 1/2", 5/8", 3/4" & 1"
1	<b>C8-FMA31.75-40</b>	Shell Mill Holder - 1 1/4"

**Wrenches**

Qty.	Catalog Number	Description
1	<b>MGR42L</b>	Mega Wrench
1	<b>MGR80L</b>	Mega Wrench

**BIG KAISER Precision Tooling Inc.**

A Member of the BIG DAISHOWA Group

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